

# Systems Engineering

## Thermal Management

Pere Palà

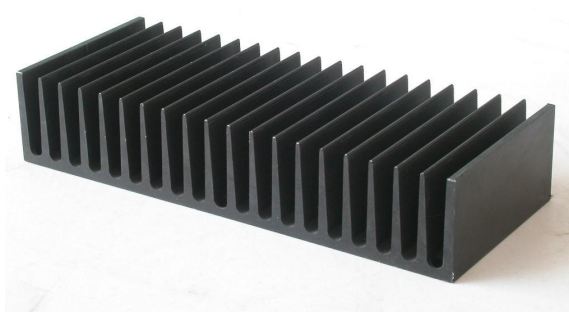
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Source: A significant part is from Tim Williams' *The Circuit Designer's Companion*

# Temperature rise in electronics

- ▶ Non-ideal devices dissipate power (resistance)
- ▶ → Temperature rise
  - ▶ A few degrees if power is small ( $\sim 1$  mW)
  - ▶ Tens or hundreds of degrees if power is ( $\sim 1$  W)
- ▶ Excessive temperature kills electronics
- ▶ We need thermal management to keep  $T$  at reasonable levels



# Thermal resistance

- ▶ Thermal analysis has an electrical analogue
- ▶ Heat source: current source
- ▶ Thermal impedances: resistances
- ▶ Temperature: voltage

Thermal parameter	Units	Electrical analogue	Units
Temperature difference	$^{\circ}\text{C}$	Potential difference	V
Thermal resistance	$^{\circ}\text{C}/\text{W}$	Resistance	$\Omega$
Heat flow	J/s (W)	Current	A
Heat capacity	$\text{J}/^{\circ}\text{C}$	Capacitance	F

# Heat flow equation

Base equation (Q is (Q)quantity of energy transferred as heat)

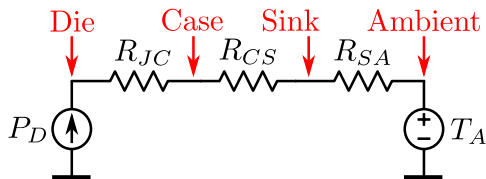
$$\frac{dQ}{dt} = \frac{T_1 - T_2}{R} \quad (1)$$

Dimensional analysis

$$W = \frac{J}{s} = \frac{^\circ}{^\circ/W} \quad (2)$$

Source: The circuit designer's companion

## Steady-state equivalent circuit



- ▶ Maximum die or junction  $T$ : given by manufacturer
- ▶ Die to case resistance  $R_{DC}$  or  $\theta_{DC}$  also in datasheet
- ▶  $R_{CS}$  insulating washer

## Example

- ▶  $T_{JMAX} = 125\text{ }^{\circ}\text{C}$  (typical for silicon transistors)
- ▶  $R_{JC} = 1.5\text{ }^{\circ}\text{C/W}$  (typical for TO-220)
- ▶  $R_{CS} = 0.8\text{ }^{\circ}\text{C/W}$  (typical for TO-220)
  - ▶ Heatsink A:  $R_{SA} = 11\text{ }^{\circ}\text{C/W}$
  - ▶ Heatsink B:  $R_{SA} = 21\text{ }^{\circ}\text{C/W}$



## Results

- ▶ Heatsink A

$$P_D = \frac{125 - T_{AMB}}{1.5 + 0.8 + 11} \quad (3)$$

If  $T_{AMB}=70^\circ$ , then  $P_D=4$  W

- ▶ Heatsink B

$$P_D = \frac{125 - T_{AMB}}{1.5 + 0.8 + 22} \quad (4)$$

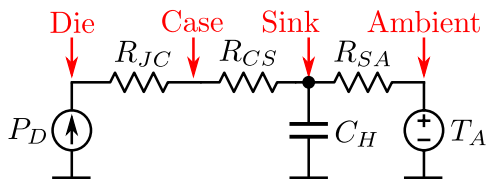
If  $T_{AMB}=70^\circ$ , then  $P_D=2$  W

## Discussion

- ▶ Datasheet may speak of power rating for 25 °C *CASE* temperature
- ▶ You will be unable to keep it!
- ▶ If the required heatsink is too bulky?
- ▶ Use two (or more) devices in parallel

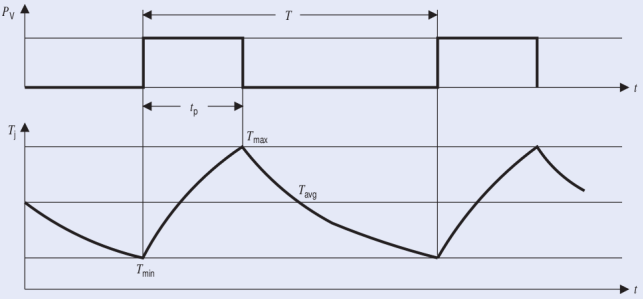
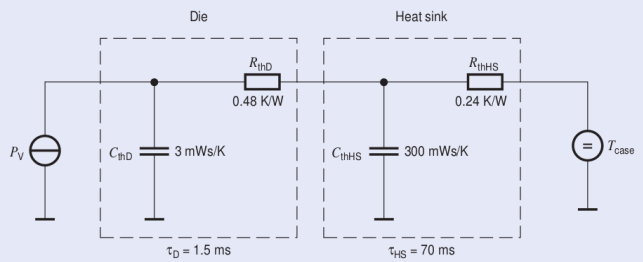


## Dynamic properties

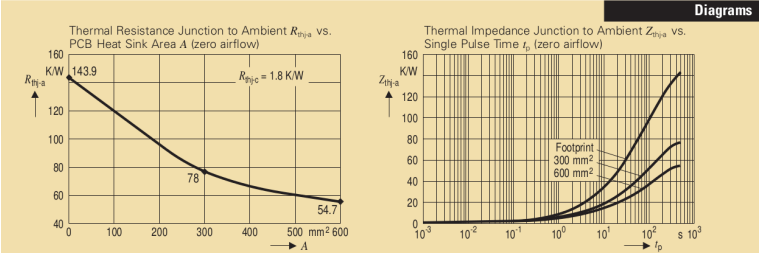
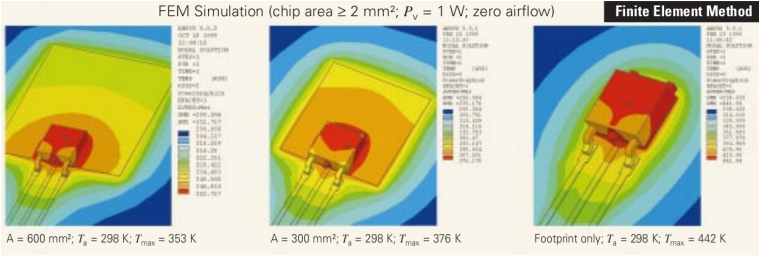


- ▶ A step in power gives an exponential response in  $T_j$
- ▶ Final value is achieved in seconds, minutes or even hours.
- ▶  $C_H$  depends on the mass of the heatsink
- ▶  $C_H$  has *no* effect on the final value!
- ▶ For pulsed applications with low-duty cycle with each cycle faster than time constant, you may use a smaller heatsink

# Dynamic properties /2



# Finite-element thermal simulations



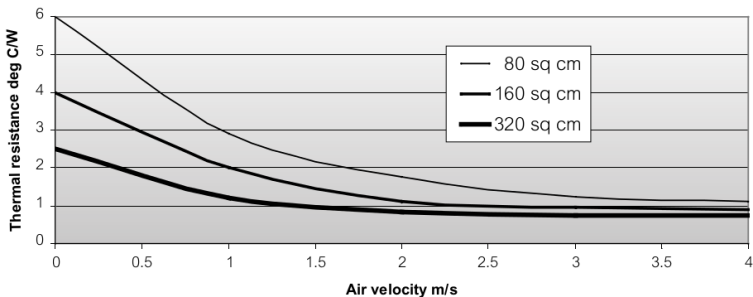
Source: Infineon. Thermal Resistance Theory and Practice

# Heatsinks

- ▶ Low resistance path between heat source and ambient
- ▶ The ambient is the sink, the heatsink is the *exchanger*
- ▶ Several kinds of heatsinks available from manufacturers
- ▶ Heat transfer mechanism: mainly convection (radiation is secondary)
- ▶ Maximize surface area in contact with the convective medium (air) → Fins
- ▶ Fin orientation: vertical to maximize air flow (heated air rises)
- ▶ Convection is dependent on altitude
- ▶ Material: black anodised aluminium
  - ▶ Good balance: cost, weight and thermal conductivity
  - ▶ Black anodised: ×15 better radiation than polished

# Forced air cooling

- ▶ Thermal resistance of a square flat plate



- ▶ Fin placement may be optimised. Staggered fins
- ▶ With forced air cooling, radiative cooling is negligible.  
Unfinished aluminium instead of anodised

# Radiation

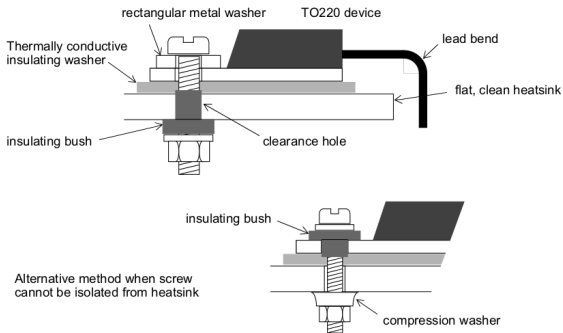
- ▶ Radiation travels in line of sight
- ▶ May rise the temperature of other components (one fin heats the other)
- ▶ Thermal radiation loss

$$q = 5.7 \times 10^{-12} \times \Delta T^4 \times \epsilon \quad (5)$$

$q$  [W/cm<sup>2</sup>],  $\Delta T$ : temperature difference between component and environment,  $\epsilon$ : relative emissivity compared to black body (Al (polished): 0.04, Al (painted): 0.9)

- ▶ Thin surface treatment to minimise effect on convection
- ▶ Poor radiators are poor absorbers: shiny aluminium foil to protect heat sensitive components

# Power semiconductor mounting



Source: The circuit designer's companion

- ▶ (Very) Flat surfaces
- ▶ Careful lead bending
- ▶ Insulating washer + thermally conductive grease
- ▶ Mounting hardware
  - ▶ Rectangular washer to distribute pressure
  - ▶ Correct torque
- ▶ Alternative: Mounting clips